

NEUKADUR MultiCast 22

2 C-PUR-Fast-Cast System
Universal binder - filled, very low-shrinkage

altropol

Main features

- medium-viscous
- easy to process
- low shrinkage
- very good through-curing

Applications

- production of negatives/positives
- universally for all kinds of moulds and patterns

Properties in the non-crosslinked state (approx. values)

		NEUKADUR MultiCast 22	NEUKADUR Hardener ISO 5	Mixture
Colour		neutral	brown	
Mixing ratio	p.b.w.	100	15	
Density (20 °C)	g/cm ³	1.60	1.20	1.45
Viscosity (RT)	mPa·s	8,500	50	2,200
Pot life (RT)	minutes			5

Properties of the mixture (approx. values)

Colour			white - beige
Demouldable at 25 °C			
4 - 5 mm		minutes	30
30 - 40 mm		minutes	20
Hardness	Shore D	DIN 53505	82

Mechanical values (approx. values)

Tensile strength	MPa	DIN 53455	17
Tensile elongation	%	DIN 53455	4
Flexural strength	MPa	DIN 53452	40
Bending elongation	%	DIN 53452	1.3
Modulus in flexure	MPa	DIN 53457	2,800
Dimensional stability under heat	°C	According to HDT	> 105
Impact strength	kJ/m ²	EN ISO 179	4
Compressive strength	MPa	DIN 53454	100
Linear dimensional change	%	500 x 50 x 25 mm	0.05

*RT = room temperature

How to process the material

Before using NEUKADUR MultiCast 22, mix the same thoroughly until it has got a homogeneous appearance. Mix both components thoroughly with each other at room temperature (> 18°C) according to the indicated mixing ratio. Before casting make sure that the parts and moulds are free from humidity and non-evaporated release agent.

For release agents, please visit our homepage under <http://www.altropol.de/en/produkte/weitere-produkte/trennmittel>

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Form of delivery

NEUKADUR MulitCast 22	1 kg	5 kg	10 kg
NEUKADUR Hardener ISO 5	0.15 kg	0.75 kg	1.5 kg

Storage

We recommend keeping the material in tightly closed original receptacles at temperatures of 20 - 25 °C. When duly stored, the material can be used within the shelf life indicated on the labels (the first 2 digits of the batch number indicate the week, the 3rd digit indicates the year).

Measure of precaution

With the aid of the current safety data sheets, which contain physical, ecological, toxicological and other data relating to safety, the user can inform himself on the safe handling and storage of the products.

Our technical service - in words, in writing or by trials - is given according to the current state of our knowledge. It does however not relieve the customer / user from the duty to check by himself if the products supplied by us are suitable for the intended processes and purposes. Application, use and processing of the products take place beyond our control possibilities and lie therefore exclusively in the area of responsibility of the processor. Any existing property rights of third parties are to be considered. We guarantee the perfect quality of our products in accordance with our general terms and conditions of business. When handling our products you have to observe the legal rules and the rules for the industrial hygiene. As for the rest, we refer to the corresponding safety data sheets.

• 2020-05-05.4 / 12 / LW-W •

• www.altropol.de •

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