

**NEUKADUR VG B**  
Epoxy Casting Compound  
metal-filled

**altropol**

**Main features**

- hard
- abrasion-resistant
- workable
- heat-resistant

**Applications**

- tool manufacture in the face casting
- vacuum thermoforming moulds
- foaming moulds
- foundry facilities

**Properties in the non-crosslinked state (approx. values)**

		<b>NEUKADUR VG B</b>	<b>NEUKADUR Hardener VG</b>
Colour		grey	amber
Mixing ratio	p.b.w.	100	5
Density (20 °C)	g/cm <sup>3</sup>	2.9	0.95
Viscosity (20 °C)	mPa·s	250,000	200

**Properties of the mixture (approx. values)**

Mixed viscosity	mPa·s		30,000
Pot life (1000 g)	minutes		100
Curing time	hours		24
Density	g/cm <sup>3</sup>	DIN 53479	2.8
Hardness	Shore D	DIN 53505	87

**Mechanical values of the cured product (approx. values)**

Dimensional stability under heat	Martens °C	DIN 53458	95
Tensile strength	MPa	DIN 53455	50
Elongation at break	%	DIN 53455	0.4
Modulus in tension	MPa	DIN 53457	9.800
Compressive strength	MPa	DIN 53454	155
Ball indentation hardness 30"	N/mm <sup>2</sup>	DIN 53456	290
Thermal conductivity	W/K · m	DIN 52612	0.65
Coefficient of thermal expansion	10 <sup>-6</sup> K <sup>-1</sup>	VDE	38
Linear dimensional change	mm/m		0.1

**How to process the material**

Stir up the resin component prior to each use as the filler may have deposited. Add hardener component by careful but intensive mixing to ensure an optimal wetting and to prevent air inclusions. We recommend letting the mixed casting resin compound rest for 10 to 15 minutes prior to casting in order to allow possibly incorporated air to escape.

The pot life is dependent on the temperature and the batch involved.

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**Form of delivery**

NEUKADUR VG B	1 kg	10 kg
NEUKADUR Hardener VG	0.05 kg	0.5 kg

**Storage**

We recommend keeping the material in tightly closed original receptacles at temperatures of 20 – 25 °C. When duly stored, the material can be used within the shelf life indicated on the labels (the first 2 digits of the batch number indicate the week, the 3rd digit indicates the year).

**Measure of precaution**

With the aid of the current safety data sheets, which contain physical, ecological, toxicological and other data relating to safety, the user can inform himself on the safe handling and storage of the products.

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Our technical service - in words, in writing or by trials - is given according to the current state of our knowledge. It does however not relieve the customer/user from the duty to check by himself if the products supplied by us are suitable for the intended processes and purposes. Application, use and processing of the products take place beyond our control possibilities and lie therefore exclusively in the area of responsibility of the processor. Any existing property rights of third parties are to be considered. We guarantee the perfect quality of our products in accordance with our general terms and conditions of business. When handling our products you have to observe the legal rules and the rules for the industrial hygiene. As for the rest, we refer to the corresponding safety data sheets.

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