

## NEUKASIL RTV 10

Silicone rubber  
Condensation-crosslinking

# altropol

### Main features

- low-viscous
- very good flow properties
- higher hardness
- variable pot lives

### Applications

- mould making
- suitable for polyester, epoxies, wax
- Casting of electrical components

### Properties in the non-crosslinked state (approx. values)

		NEUKASIL RTV 10	NEUKASIL Crosslinker C5	NEUKASIL Crosslinker C1	NEUKASIL Crosslinker C25
Colour		white	colourless	colourless	colourless
Density 20 °C	g/cm <sup>3</sup>	1,3	1,0	0,9	1,05
Viscosity 20°C	mPas	4.800	25	20	90

### Properties of the mixutre (approx. values)

Mixing ratio	p.b.w.	100	3	3	2
Mixed viscosity	mPas		4,000	4,000	4,000
Pot life	(1000g) Minutes		40	160	15
tack-free	Hours		6 - 15	6 - 15	6 - 15
Hardness	Shore A		50	50	50
Service temperature	°C		230	230	230
Tensile strength	N/mm <sup>2</sup>		2.0	2.0	2.0
Elongation at break	%		150	150	150
Resistance to tear propagation	N/mm		3,5	4.0	4.0
Resistivity	cm		$5 \cdot 10^{13}$	$5 \cdot 10^{13}$	$5 \cdot 10^{13}$
Dielectric strength	KV/mm		24	24	24
Dielectric constant	$\epsilon$ at 25°C		50 Hz – 3.1 1 KHz – 3.0 1 MHz – 3.0 3 GHz – 2.9	50 Hz – 3,1 1 KHz – 3,0 1 MHz – 3,0 3 GHz – 2,9	50 Hz – 3.1 1 KHz – 3.0 1 MHz – 3.0 3 GHz – 2.9
Dissipation factor	$\delta$ at 25°C		50 Hz – 0.020 1 KHz – 0.010 1 MHz – 0.004 3 GHz – 0.006	50 Hz – 0.020 1 KHz – 0.010 1 MHz – 0.004 3 GHz – 0.006	50 Hz – 0.020 1 KHz – 0.010 1 MHz – 0.004 3 GHz – 0.006
Arc resistance	KA		3c	3c	3c
Test solution A. and F.	KC		>600	>600	>600

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### How to process the material

For the preparation of a formulation being ready for processing, add the required quantity of crosslinker to the rubber and stir the compound until it is homogeneous. See that as little air as possible gets into the compound while stirring. To obtain a bubble-free vulcanized material, we recommend evacuating the crosslinker-containing formulation before continuing the processing. When the vacuum is created, the mixture increases in volume by 3 to 4 times of its original volume under formation of bubbles. The degassing process is finished when the bubbles have collapsed and the formulation has reobtained its original volume. Avoid a longer stay of the crosslinker-containing formulation in the vacuum as otherwise you run the risk that parts of the crosslinkers will be removed. Carefully cast the prepared material without enclosing bigger quantities of air again.

When NEUKASIL RTV 10 is used as mould making material (production of negatives), there is no release agent required for demoulding. Should there still arise any problems, we recommend our NEUKADUR Release Agent N or NEUKADUR Release Spray P 6. For the production of multipart moulds and to avoid an adhesion of NEUKASIL RTV 10 to itself, use the same release agents. Treat the surface of the part already vulcanized with release agent, then cast the second part of the mould.

Demoulding of parts made from NEUKASIL RTV 10 can be effected after 20 - 24 hours at the earliest. To complete the crosslinking process to a large extent, moulds made from NEUKASIL RTV 10 should be kept in the air for approx. 48 hours prior to the first use. These measures will help to improve the mechanical properties of the rubber and prolong the service life of the mould.

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### Form of delivery

NEUKASIL RTV 10	1*; 5 and 25 kg
NEUKASIL Crosslinker C 5, C 1	0.03*; 0.15 and 0.75 kg
NEUKASIL Crosslinker C 25	0.02*; 0.10 and 0.50 kg

\*= minimum order quantity: 6 working packages

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### Storage

The material should be kept in tightly closed original receptacles at temperatures of 15 - 25 °C. When duly stored, the materials can be used within the shelf life indicated on the labels. If stored for a longer period of time, the crosslinkers produce a slight sediment in the receptacle which does however not affect the usability.

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### Measure of precaution

Users should make use of the current safety data sheets, which contain physical, ecological, toxicological and other data relating to safety, to inform themselves on the safe handling and storage of the products.

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